

a second semiconductor layer of a second conductivity type formed on the first major surface of said first semiconductor layer;

a third semiconductor layer of the second conductivity type formed on said second semiconductor layer;

a fourth semiconductor layer of the first conductivity type formed on said third semiconductor layer;

at least one first trench and at least one second trench arranged to penetrate through at least said fourth semiconductor layer from a surface of said fourth semiconductor layer such that a bottom part of an external wall of said at least one second trench is in direct contact with a region of the second conductivity type;

a first semiconductor region of the second conductivity type selectively formed in said surface of said fourth semiconductor layer vicinal to said at least one first trench;

a first insulating film formed on an internal wall of said at least one first trench;

B1  
a first material serving as a control electrode buried in said at least one first trench and formed on said first insulating film;

cont.  
a second material formed in said at least one second trench, the second material not being a control electrode;

a first main electrode electrically connected to said second material formed in said at least one second trench and to at least a part of said first semiconductor region and formed over a surface of said fourth semiconductor layer; and

a second main electrode formed on the second major surface of said first semiconductor layer.

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3. (Twice Amended) The semiconductor device according to claim 1, wherein

said at least one first trench includes a trench formed in a predetermined direction

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along a surface of said fourth semiconductor layer,